

Innovators in Glassflake & Polymer Technologies



Founded in 1990, Chemco International traces its origins back to the Original Glassflake Company, the inventors of glassflake technology in the 1960's. Today we specialise in the manufacture of advanced polymers for leading edge, anti-corrosion coatings (including the highest quality glassflake systems) used throughout industry worldwide.

The delivery of technologically advanced solutions also relies upon quality conscious people. Chemco has invested in the creation of a first class team of autonomous, highly motivated and multi-skilled professionals who together conceive and implement the most advanced solutions to corrosion and abrasion challenges.

Importantly, we involve you, the customer, intimately in the development process. As a key member of our *team* you become part of a dynamic engineering environment where ideas and high quality solutions flourish. Working together we produce unique, customer-led, cost effective, long-term value added solutions.

Chemco sets new standards (meeting and exceeding statutory legislation) in anti-corrosion technology. Our success is the result of constantly striving for excellence, in four key areas:

Design

Significant investment in Research and Development allows us to create and implement leading edge systems for markets where no solutions are currently available.

Innovation

Pro-active management in every area of our business promotes synergy, innovation and ongoing process improvements. We encourage our team to challenge and improve on accepted methods.

Quality

Quality is at the heart of Chemco's culture; continuous improvement is the core of our philosophy. In products, processes and technical expertise, we set the standard which others follow.

Service

We have established a unique all-embracing **Holistic Service**, extending far beyond traditional levels of technical support.



Sound investment in new product development enables us to become ever more responsive to your needs. We challenge accepted practices in the coating industry, setting new standards for others to follow. Consequently we are able to offer you leading-edge value-added solutions.

Chemco Innovations

Our continuous drive for excellence has resulted in innovations for:-

Maintenance & New Construction

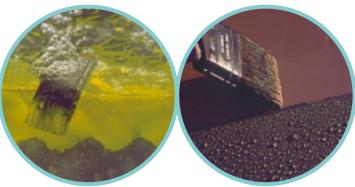
Advanced, cost-effective range of epoxy systems. Applied in one coat to 500 microns d.f.t., it can significantly reduce down-time and disruption from bad weather conditions to give long life, maintenancefree protection.

Chemical & Environmental Containment

For bunded areas and damp or green concrete. Range comprises moisture-tolerant primers, flexible interlayer (for water-proofing and repairing cracks) and chemically resistant top coats. Our systems are 100% solids, solvent-free and easy to apply. Constant monitoring and market analysis enables us to anticipate tomorrow's challenges. By virtue of our unique manufacturing infrastructure we have the capability to develop an unlimited range of innovative anti-corrosion products for any corrosion challenge.

Effective solutions, rely on the synergy and interaction of our specialists. Collaborating with engineers, they re-write coating specifications to take account of advances in polymer science and environmental health & safety legislation.

We have changed and developed our Company so that we are now able to offer solutions in inter-related disciplines and other markets.





Glassflake Technology - Lifetime Solutions

Our glassflake coatings provide maximum protection from the most hazardous environments. Capable of restoring condemned plant and equipment to "as new" condition, they are a cost-effective, lifetime solution. We achieve this through our breadth of technical experience in R&D, manufacturing and application.

Our unique range of **definitive glassflake brands** provides the following benefits:-

Reliability	Proven maintenance-free protection. They have been used throughout the world for more than 30 years with no failures.
Savings	In number of coats, lasts longer and requires considerably less maintenance when compared to paint systems.
Long life	Guaranteed for more than 20 years. We are now developing systems to protect some areas in excess of 50 years.
Performance	Outstanding resistance to chemical corrosion (pH 1 - 14) temperature (up to 130°C in immersed conditions) abrasion and erosion makes our brands the first choice.
Durability	Can withstand high impact and mechanical stresses due to unique chemical bonding and anchoring effect of glassflake to the peaks and troughs of the substrate.
Safe	100% solids, our systems exceed environmental legislation.
Promise	We pledge to solve all your excessive corrosion problems. Our reputation is founded on delivering products of the highest quality, via our dedicated team of specialists.

Glassflake Sizes



0.4mm (1/64")



0.8mm (*/32")



3.2mm (½ ")

Currently our product portfolio comprises:-

Ochemglass TM Polyester Glassflake Systems	Polyester systems suitable for many applications because they form a tough, highly impermeable barrier to corrosion (resistant to acids, alkalines and many solvents).
€che mtect™	Our vinyl ester systems, provide outstanding resistance to severe chemical environments and high temperatures.
Vinyl Ester Glassflake Systems	
	Our standard range of solvent-free, epoxy systems, formulated for metal and concrete substrates.
€chemdeck™	Our range of self-levelling, solvent-free flooring systems, are designed to withstand heavy traffic loads, chemical attack and can be formulated

for many other uses.

Innovation Across the Range

Our philosophy is to deliver long term, practical and cost-effective solutions to your corrosion problems. We meet our objectives by virtue of our sustained commitment to product quality, manufactured to the highest standards in the industry.

Continuous improvement through innovation and working together to extend the life of your plant and equipment, enabled us to upgrade our product portfolio.

Recent innovations include:-

Flooring Systems

- epoxy wet blast primer, spray or brush applied, complies with most stringent hydroblasting standards.
- anti-static and conductive flooring systems.
- conductive vinyl ester system for applications to minimise risk from explosion in chemical environment(s).









Holistic Service

We pride ourselves on our reputation for being a "listening company". By listening to your concerns and requirements, we can improve upon existing products, systems and support networks so that you receive the very best service available. We have, as a result of this approach, developed a new and unique service concept which is the most advanced service available in the marketplace.

Holistic Service improves upon Chemco's existing service commitment strategy, and is an enormous step forward when compared to the traditional back up service offered in the industry. It is an ongoing partnership from beginning to end on every project.

Designed for:-

existing and new customers, approved applicators, alliance partners, specifiers and designers.

It aims to provide:-

- integrated and holistic support (from concept phase to commissioning and beyond to decommissioning).
- fast & effective advice timeously (via the Chemco Customer Service Information System).
- Total Quality Assurance (via our team of consultants and experts covering quality, Health & Safety, C.O.S.H.H. and Environment issues on all projects).
 - inspection
 - auditing
 - project management
 - technical co-ordination



Your Questions Answered

- Q Which surfaces are suitable for Chemco coating(s)?
- A Most surfaces, particularly metal and concrete.
- Q Can the coating be applied to old surfaces
- A Yes. On both new and old surfaces, any pittings and irregularities are filled in, considerably extending service life.
- **Q** What finishes are available?
- A Any finish can be achieved, from a smooth gloss to a matt or 'orange peel' effect. [†]
- **Q** Is there a range of colours?
- A Full BS, RAL range of colours available on request.[†]
- **Q** How is the coating applied?
- A It can be brushed, trowelled, rolled or sprayed.
- **Q** Who can apply it?
- A Chemco has its own trained application team, and also a list of approved contractors and appointed licensed agents worldwide.
- Q What pack sizes are available?
- A Materials can be ordered in almost any size from 1kg to 220kg.
- **Q** How long will I have to wait for delivery?
- A Chemco can frequently offer a next day delivery service.
- Q Why should I choose a Chemco Protective Coating?
- A Because Chemco coatings offer longlasting, cost-effective, maintenance-free protection from most corrosive or abrasive environments - and add real, long term value.

[†] allowing for system limitations



For more information on how we can address your corrosion problems or assist you in other ways why not contact us at:



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Industries benefiting from Chemco Protective Coatings

MARINE Hulls, Decks, Rudders, Thruster Tunnels.

NUCLEAR & POWER GENERATION Scrubbers, Condenser Water Boxes, Water Pipes, Tanks, Floors, Pumps, Valves.

CHEMICAL Acid/Caustic Tanks, Vessels, Floors, Neutralisation Tanks.

OIL, GAS & PETRO-CHEMICAL Separators, Tanks, Splash Zones, Pipework(s).

FOOD & AGRICULTURAL Fruit Juice, Wine, Beer and Effluent Tanks, Sugar Processing, Milking Parlours and Floors.

WATER & SEWAGE Potable Water Tanks, Clarification Tanks, Pipes, Desalination Plants.

TRANSPORT Railway Carriages, Tankers.

STEEL Pickling Line, Tanks, Structures, Floors, Pumps.





() chemglass[™]

Polyester Glassflake Systems

Chem-glass series are based on bisphenol A fumerate resins reinforced with screened glassflake and catalysed with 1 - 3% of ketone peroxide. They form a tough, impermeable barrier to corrosion (pH 1 - 14), high temperatures (immersed: 90°C, atmospheric: 125°C), abrasion and erosion.

Product Characteristics

The systems are recommended where long lasting performance is required. Their unique characteristics (optimum protection from the harshest and most severe operating environments) makes them an ideal choice for metal, concrete and other substrates.

Their benefits are:-

- outstanding chemical resistance to acids, alkalines and many solvents
- multi-purpose
- adjustable pot life
- touch dry within 1 2 hrs
- fast turnaround, equipment can be back in service within 12 hours
- ease of repair (100% effective) and machineability
- · fast curing even at low temperatures
- excellent U.V. & abrasion resistance
- can be applied up to 1.0mm per coat
- long term guarantees up to 25 years



200 Series



A brief summary of our track record illustrates the development and versatility of polyester glassflake systems. *Industries benefiting include:-*

YEAR	SECTOR	COMPAN Y	DESCRIPTION
1966	Marine	MV Mathieson	Protection of Ship's hull
1971	Marine	SS Summit	Protection of Ship's hull
1972	Marine	A.M.O.C.O. Delaware	Protection of Ship's hull
1986	Oil & Gas	CONOCO	Separators, deaeration towers
1986	Marine	Townsend Thoresen	Bow thruster tunnels
1987	Food & Beverage	British Sugar	Diffuser helices and diffuser shafts
1989	Agriculture	Farms	Milking parlours
1997	Water	ASSEPSIS, Babcock, Balfour Beatty, O.T.V.B.	Concrete bunds, tank pits and associated pipework
1991-99	World-wide	Appointed licensed agents and distributors	Tankage, pumps, valves, impellers and pipework(s)
1998-99	Chemical	Chemco (Eastern Europe)	Fuel storage tanks

Case History

Chemco was awarded a major turnkey project to protect a crude oil storage tank (an area of 10,000sq. mts). The project (undertaken in Eastern Europe) comprised: internal tank lining and associated pipework, necessitated surface preparation by abrasive blasting followed by two coats of Chem-glass. The contract was completed and turned around to the client's satisfaction on time and within budget. This client has since awarded Chemco several new contracts.

Approvals

Chem-glass has been independently tested and is approved by:-

- · F.D.A. approved for contact with food.
- SHELL, E.S.O.11 approved for equipment linings.
- LLOYDS registered for crude oil, refined spirits and water ballast tanks.





East Shawhead Industrial Estate Coatbridge, ML5 4LY, Scotland United Kingdom

Ochemtect™

Vinyl Ester Glassflake Systems

Chem-tect series are based on vinyl ester resins, reinforced with screened glassflake and catalysed with 1 - 3% of organic peroxide. They form very durable coatings with excellent, all-round mechanical and chemical resistance properties (particularly in alkaline environments). They can easily be spray, brush or trowel applied.

Product Characteristics

Since their introduction to the market our vinyl ester range has established itself as a premier product for providing long lasting protection especially from effects of aggressive chemicals, abrasion and high temperatures. Their chemical composition and properties makes them extremely versatile and adaptable, enabling our Technical Department to design a range of systems for use in many industries.

Their benefits include:-

- outstanding high temperature performance (immersed up to 130°C, atmospheric up to 195°C)
- excellent chemical resistance (pH 1 14)
- fast curing even at low temperatures
- high impact and fatigue resistance
- touch dry within 2 4 hrs
- fast turnaround, equipment back in service within 24 hrs
- high damage resistance, even at low temperatures
- long term guarantees, in excess of 20 years



VINYL ESTER GLASSFLAKE 300 Series



(EAR	SECTOR	COMPANY	DESCRIPTION
1987	Chemical	Peabody Holmes	Scrubber and flue ducting
1987	Petro-chemical	CONOCO	Oil and gas separators, deaeration towers
1988-92	Food & Beverage	British Sugar	Diffuser towers, tanks and vessels
1989	Chemical	ICI	Condensate tank
1997	Oil & Gas	Forfab	Deaerator vessels
997	Oil & Gas	B P Exploration	Crude oil storage tanks
1996-97	Chemical Containment	Granada Services	Underground fuel storage tanks
997-98	Oil & Gas	B P Chemicals	Fuel storage tanks

The table below is a brief summary of our track record for Chem-tect.

Case History

Chem-tect was selected to protect crude oil storage tanks for B.P. at Cruden Bay. The specification requirements were for an effective system capable of providing long term protection allowing the tanks to be put back into service with minimal delay or disruption. In compliance with Chemco's **Holistic Service Strategy** we provided Technical Co-ordination and project management support to guarantee Total Assurance was achieved during the project.

The contract was completed on time and within budget. A total area of >1,000 sq. mts. was protected with a minimum life expectancy of 10 years.

Approvals

Chem-tect Vinyl Ester Glassflake Systems are approved by :-

- F.D.A. as a tank coating in contact with foods and beverages including alcohols up to 99%.
- SHELL, ESO11 for equipment linings.
- Air B.P. for lining tanks containing aviation fuels and other hydrocarbon products.
- ZENECA as a conductive lining to protect hazardous explosive and flammable areas to comply with BS 3187, Appendix D.





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epochem[™]

Epoxy Solvent Free Systems

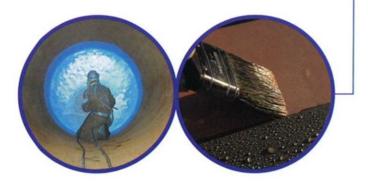
Epo-chem series are based on a range of solvent free epoxy resins reinforced with screened glassflake that can be applied to metal, concrete and other substrates. They form a durable barrier to weathering, corrosion and temperature. These coatings have excellent, all-round mechanical properties thus making them ideal protection for various installations, plant and equipment.

Product Characteristics

We have developed the most advanced and innovative range of epoxy systems available in the market today.

Their benefits include:-

- high gloss retention and resistance to chalking
- · outstanding elongation and flexural strength
- excellent chemical resistance to many acids, alkalines, and aromatic solvents
- high impact and wear resistance
- easy-to-use, systems are cold applied
- multi-purpose
- user-friendly and environmentally compliant (solvent-free)
- outstanding adhesion to moist, even wet substrates
- systems can be applied during inclement weather, reducing downtime and delays



EPOXY 500 Series





YEAR	SECTOR	COMPAN Y	DESCRIPTION
996	Paper Industry	Muggiemoss Paper Mill	Structural protection
1996	Water & Sewage	Kew W.T.W.	Internal lining of conditioning tank
1997	Chemical	Du Pont	Pipe coating (prepared by U.H.P. Hydroblasting)
1997	Offshore Oil & Gas	B.P. Exploration	Coating of risers and pumps (B.P. Bruce)
1997-99	Worldwide	Appointed licensed distributors	Pumps, valves, pipework(s), tankage
1998-99	Onshore Oil & Gas	Du Pont	Fuel storage tanks

Industries currently benefiting from our unique range of versatile epoxies include:-

Case History

Our innovative, leading edge, RA 500 Series was selected by Du Pont to protect the internals of fuel storage tanks at the Humberside Refinery. We convinced the client that this system would meet their requirements of, significant cost savings, reduced down-time and improved productivity.

Contracts for three (3) large tanks (an area of 4,000 sq. mts.) have now been completed with another two (2) planned in the near future. Positive feedback from contractor and client confirmed this product is by far the most advanced and innovative system now available. The contractor was delighted with ease of application, reduced wastage and gloss retention of the product.

Approvals

Our products are approved by F.D.A. for contact with food. Testing in accordance with **Norsok** and **Railtrack** requirements are in progress.



East Shawhead Industrial Estate Coatbridge, ML5 4LY, Scotland United Kingdom

() chendeck[™]

Flooring Systems

Chemco flooring systems are adapted for a wide variety of industrial applications giving protection from adverse chemical and loading environments. Our aim is to deliver high quality, specialised systems, customdesigned to your specific requirements, via, our integrated turnkey service comprising of:-

- products manufactured and applied in accordance with BS EN ISO 9002
- site survey and estimation
- quality assured application from a company capable of delivering a defect free product every time
- each contract is project managed to ensure they are completed on time and within budget
- Total Assurance Guarantee from a single source throughout the design life

We are able to offer an extensive choice of features that can be incorporated into our products, including:-

- choice of colours
- hard wearing, high impact resistant range of non-slip and anti-skid finishes
- self-levelling, solvent-free, abrasion resistant resins
- range of durable floor topping grades
- load-bearing epoxy mortars and specialist filler materials

They provide a range of benefits including:-

- seamless, more level, firmer floors
- · restores damp or water damaged surfaces
- · aesthetic finishes, free from noxious emissions
- fast, effective, defect-free installation
- minimum disruption





FLOORING SYSTEMS **800** Series



Our flooring systems are designed for a wide range of applications offering long term protection in the following markets:-

- general-purpose products (low traffic loading) designed for ease of cleaning, ideal for showrooms, offices, etc
- industrial floors (medium-to-heavy traffic) hard wearing protection for warehouses, areas of public use, etc
- specialised industrial floors offering maximum protection against severe chemical attack, heavy traffic and water damage; ideally suitable where extensive remediation is necessary
- chemical containment coatings unique chemically resistant systems for bunded areas, etc. for aggressive chemicals
- highly specialised systems including solutions for clean rooms and conductive or anti-static areas

Case History

Chemco, on behalf of R.N.A.D. Almondbank (a supplier to the Ministry of Defence) recommended a suitable protection system to line the soaking pits of their Cadmium plating shop. The requirement was for a fast curing system to protect the areas from effects of various concentrations of acids and alkalines. The existing area was a concrete structure and a top layer of acid resistant tiles. We designed an innovative specification that was cost-effective, would reduce downtime and disruption.

The system comprised of one coat of our moisture-tolerant primer (brush applied) followed by one coat of chemically resistant RF 800 Series to achieve a dry film thickness of 750 microns. The project was completed within the allotted time and to our customer's satisfaction.



East Shawhead Industrial Estate Coatbridge, ML5 4LY, Scotland United Kingdom



Rust-fix[™] Converter/Primer

Acts in seconds lasts for years!

Solves your rust problems quickly and effectively

- **(** converts rust into a coating
- **(** better than a primer
- Constant of the context of the co
- o surface-tolerant

- **(minimal** preparation
- fast acting application time reduced by days
- prevents rust from reforming
- suitable for brushing, rolling, spraying or dipping
- ISO 9002, latest technology



FOR A FREE SAMPLE OR DEMO CALL FREE O800 073 5858 ON CHEMCO'S 24 HOURS SUPPORT LINE

Surface Preparation

Rust-fix work best on rusted surfaces to provide a fast, practical and cost-effective solution.

Wire brush and chip or scrape affected areas to remove loose rust, mill scale, dust.

Clean the area with Chemco cleaner S11 to ensure surface is free from grease, oil and other contaminants. Apply rust-fix, ensuring surface is sealed.

For areas of heavy rusting:

Scrape/wire brush to achieve a finish to ST 3 in accordance with ISO 8501-3.

Remove all other contaminants.

Apply rust-fix in same way as before but it may be necessary to apply a second coat to ensure rust peaks and heavy cavities are covered.

Existing Paint

Remove rust and loose paint in same way as before by chipping, scraping and/or wire brushing.

Mechanically abrade surfaces ensuring sharp edges are removed. Wipe down surfaces using S11 to remove grease, oil and dust. Apply coating in same way as described previously. Rust-fix can be applied on surfaces prepared by hydroblasting (ideal when flash rusting has formed) and even on surfaces prepared by dry abrasive blasting.

Do not apply rust-fix when substrate temperature is below 5°C or relative humidity is above 90%. (For more detailed information contact our freephone number.)

Typical Applications

Rust-fix is the ideal, multi-purpose maintenance coating. Can be used to protect structural steelwork, including bridges, ships, platforms, handrails, gantries, tanks, electrical installations, pilings, cladding, pipework and flanges.

Properties

Reactive – works quickly to penetrate rust to displace residual surface air and moisture.

Converts active rust to form an inert, impermeable barrier to corrosion.

Tough and Durable – resistant to impact stresses, abrasion and chemical attack.

Quick drying – touch-dry in 15 mins, overcoated in 30 mins. Lead-free and Non-toxic.

Chemco manufacture an extensive range of products which are designed to meet every corrosion and containment challenge. We offer unlimited technical support including free site survey, estimation, inspection and application assistance. An extensive list of our products and industry uses is listed below:

Drad	ucts
Prou	ucis

Glassflake coatings Coatings in contact with food & beverage Damp or green concrete primers and coatings Floorcoatings Rust converters and primers Under water coatings Anti-static and conductive coatings Elastomeric coatings Fire retardant & intumescent coatings Ceramic coatings

Industry

Petro-chemical Food and Beverage (including wine & beer tanks) Water & Sewerage (including drinking water) Nuclear and Power Generation Maintenance and New Construction Marine Industry (including ballast tanks) Ministry of Defence Car Parks, Industrial Warehouses Fire and Heat Protection Heat Insulation

Some of our customers

UK Regional Authorities United Distillers Zeneca UK Regional Water Authorities Bass Breweries Isola Werke UK Atomic Energy Authority Ministry of Defence Shell



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FOR A FREE SAMPLE OR DEMO CALL FREE O800 073 58



Easi-flor[™] Coatings

Area prepared, coated and ready for use within hours!

Low Odour

- (non toxic

Fast Drying

Easy Application

- G solvent-free
- (o non-hazardous)
- (e no contamination
- (drive on it in 8 hours (no inconvenience or

Walk on it in 2 hours

- disruption
- (anyone can apply it
- O no specialist training necessary
- (1,000 m² in 2 hours (minimal surface preparation

Cost-Effective (paint costs less than £1.00/m²

- reduced labour costs
- cheaper than cleaning
- O downtime & shutdown reduced

Multi-Purpose @ floors, walls and ceilings

- Outstanding adhesion
- (concrete, steel, fibreglass, stone
- (wood, ceramic tiles, old paint
- ISO 9002

Quality

- Iatest technology
- O defect-free



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Surface Preparation

For concrete and all other substrates

Remove grease, oil and other contaminants. Brush or vacuum clean to remove dust.

Whilst abrasive blasting remains the best standard for surface preparation, with Easi-flor a lower degree of preparation can be tolerated.

New concrete (and areas of heavy contamination)

Clean surfaces using Chemco's Easi-clean cleaner. Cover affected areas and leave standing (approx. 15 mins) to allow chemical to react with concrete (surface starts to bubble). Remove cleaner by washing with water ensuring excess water is brushed off and allow to dry.

Application Information

Chemically cleaned concrete and porous surfaces should be sealed with a thin coat (diluted with 5-10% water) before applying a second coat.

For large areas apply by roller (lambswool type rollers).

For smaller areas and recesses use a brush. Easi-flor may be applied over existing paintwork or over coated with no adverse effect. Clean brushes and rollers with water.

Ensure adequate ventilation. Do not apply coating when temperature is below 10°C or when humidity exceeds 75%. (For more detailed information contact our freephone number.)

Typical Applications

Food processing plants, abattoirs, clean-rooms, industrial warehousing and maintenance protection.

Recommended for hospitals, public utilities and electronics industry.

Properties & Applications

Designed to withstand chemical attack. Durable and hard wearing. Resistant to yellowing. Resistant to light and medium traffic. Available in a range of colours.

Chemco manufacture an extensive range of products which are designed to meet every corrosion and containment challenge. We offer unlimited technical support including free site survey, estimation, inspection and application assistance. An extensive list of our products and industry uses is listed below:

Products	Industry
Glassflake coatings	Petro-chemical
Coatings in contact with food & beverage	Food and Beverage (including wine & beer
Damp or green concrete primers and coatings	Water & Sewerage (including drinking wat
Floorcoatings	Nuclear and Power Generation
Rust converters and primers	Maintenance and New Construction
Under water coatings	Marine Industry (including ballast tanks)
Anti-static and conductive coatings	Ministry of Defence
Elastomeric coatings	Car Parks, Industrial Warehouses
Fire retardant & intumescent coatings	Fire and Heat Protection
Ceramic coatings	Heat Insulation

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